

Date: Tuesday, 12/6/2005 7:49:32 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 206 L WEB
Job Number : 25107	
Estimate Number : 10722	
P.O. Number :	Part Number : D26547
This Issue : 12/6/2005 S.O. No. : <i>N/A</i>	Drawing Number : D2654 REV E1
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : LANDING GEAR	Drawing Revision : E1
Previous Run : 24770	Material : <i>DIP</i>
Written By : <i>See comment below</i>	Due Date : 12/13/2005 Qty: 2 Um: Each
Checked & Approved By : <i>See comment below</i>	
Comment : Est Rev:D 99.02.04 Fixed typo, Changed procedureDM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D26007125	Extrusion 'I Beam' thick
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2600-7- 125	Web	<i>B 21130</i>

2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
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Comment: LANDING GEAR RESOURCE 1

1-Cut D2600-7 to length as per Dwg D2654 *A.M 05-12-06*

2-Drill pilot holes in web using drill jig DT 8018-7 as per Dwg D2654 *A.M 05-12-06*

3-Using the uni-bit, open holes to finish size as per Dwg D2654 *A.M 05-12-06*

4-Deburr holes and ends *A.M 05-12-06*

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

BE 05-12-06

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1 *A.M 05-12-06*

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Seq. #:

Machine Or Operation:

Description :

5.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

BE 05-12-07

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG A M 05-12-07

Job Completion



Document Control
Inspection level 21

500 05/12/08 (2)



05/12/08

